



Tschudi Copper Mine Dewatering

PROJECT STATS

Value NAD 6.99 million

USD 0.43 million (ROE 16.24)

Location Tsumeb, Namibia

Client Weatherly Mining Namibia

Limited

Start 06/2016 Finish 04/2017

Project Management

Civil

Structural



The open pit mine requires constant dewatering at a rate of about 800m3/h / hour. B&P was appointed to prepare designs & documents for dewatering pump mains from the mine pit discharging into a retention pond. 500mm HDPE class 6 & 16 pipes, flaged and welded, were installed for dewatering purposes. The bottom of the pit is dynamic and the design had to be flexible. From the bottom of the pit pipeline follows the haul road before traversing the steep pit sides, climbing 55m to a mid-landing area and then another 25m to the top of the pit. Therefore the pipe followed a

combined above- and below ground installation of another 2300m. The design had to take into consideration the rapidly varying pressure head, pipe transients (Water Hammer), air valve design and pipe restraints challenge in the pit and along the steep embankments. Other design challenges include accommodating the high thermal expansion properties of the HDPE material.



SERVICES

Civil & Structural Engineering Consulting Services Project Management Preliminary & Detail Design Contract Documents